

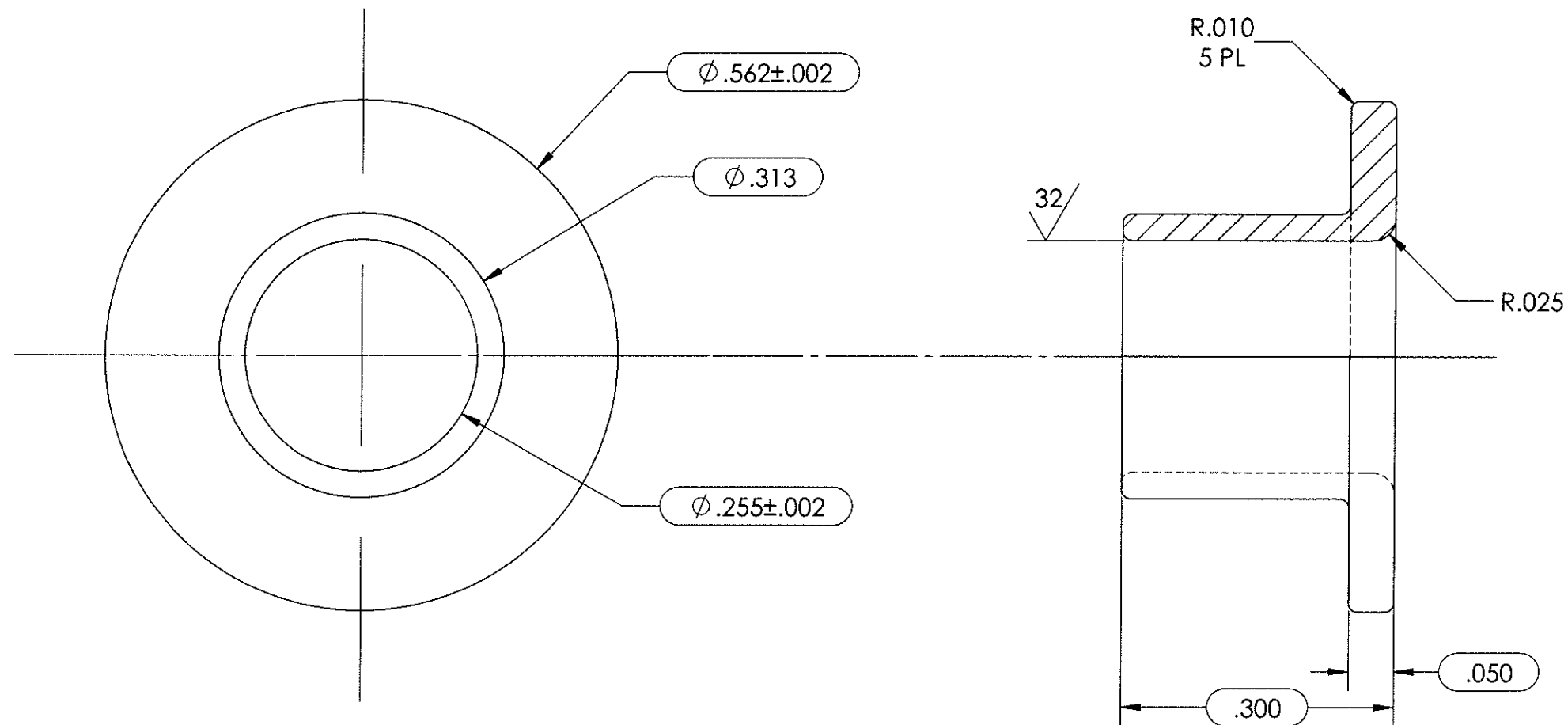
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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	LAST PROTOTYPE REVISION: PR1		
N/C	INITIAL RELEASE	09-23-11	P. BRAVO
A	INCORPORATED ECN 03634	09-26-12	P. BRAVO
B	INCORPORATED ECN 03729	12-05-12	P. BRAVO
C	INCORPORATED ECN 04444	03-06-14	P. BRAVO
D	INCORPORATED ECN 05184	10-16-15	P. BRAVO

NOTES:

- 1 MATERIAL: 303 SS IAW AMS-5640
- 2 DEBURR AND BREAK ALL SHARP EDGES
- 3 IDENTIFY IAW MPP-120
- 4 FINISH  $\sqrt{63}$  MAXIMUM UNLESS OTHERWISE SPECIFIED
- 5 ADD .025" THREAD RELIEF

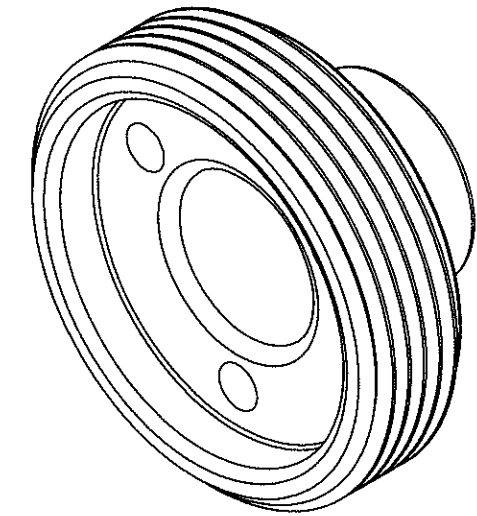


648.8710

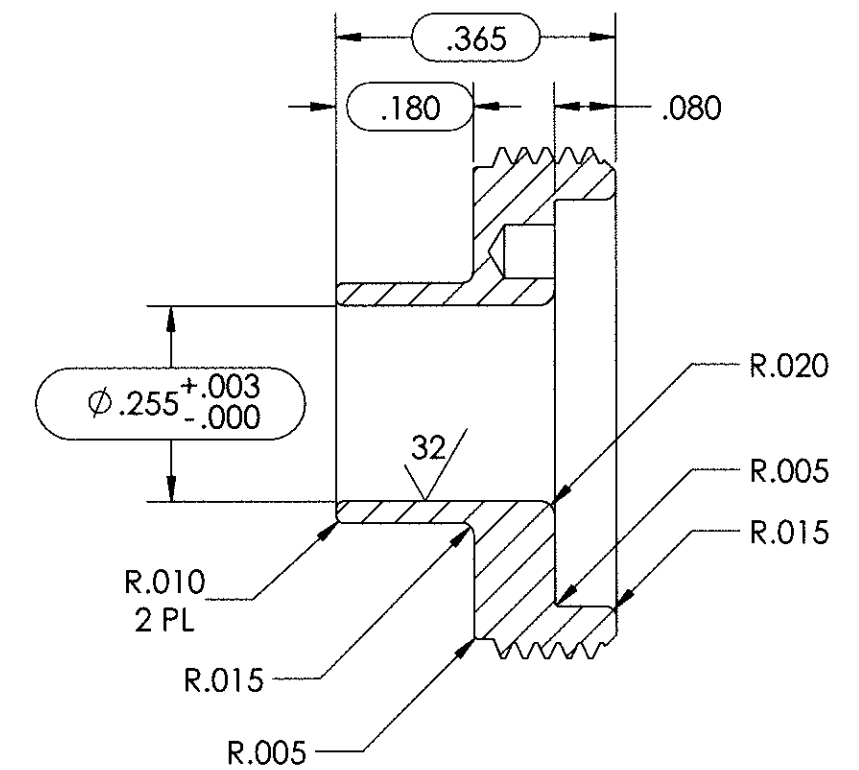
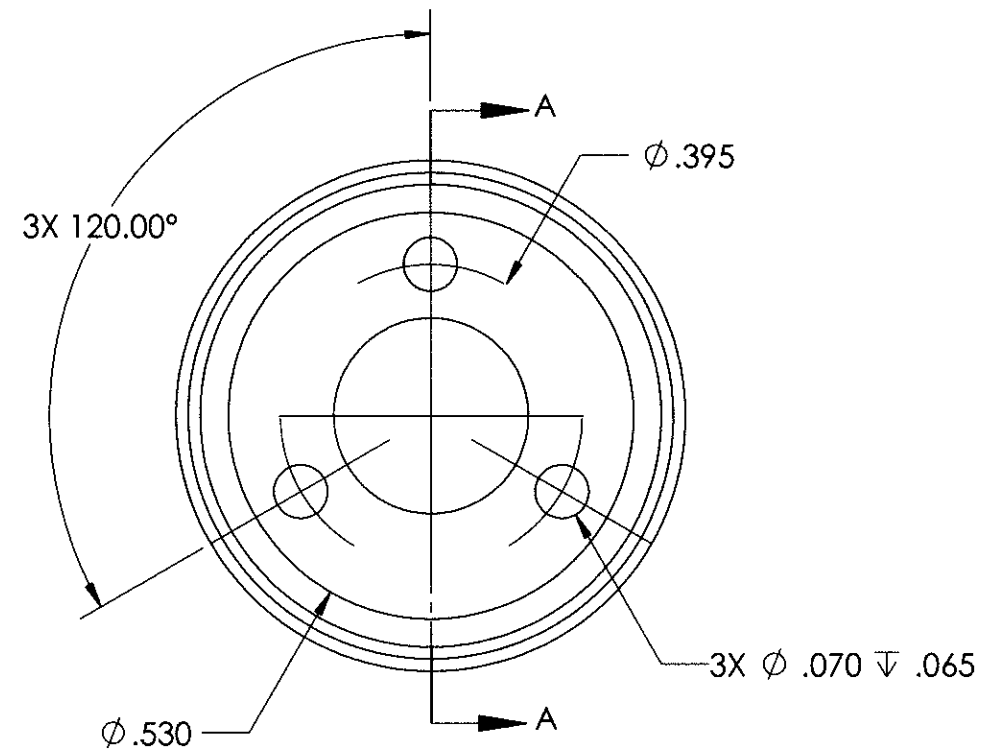
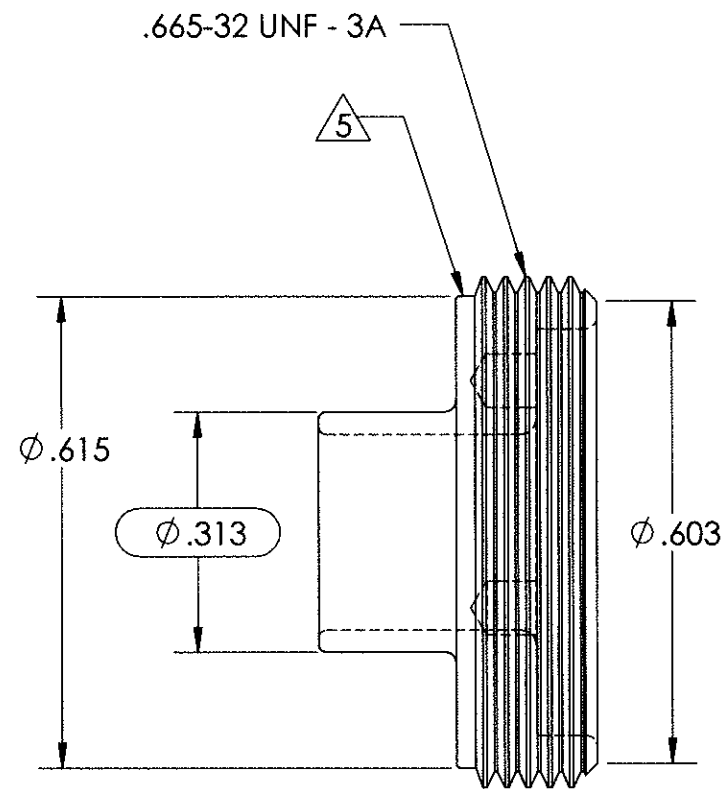
2	648.8711	SPRING STOP		
1	648.8710	SPRING STOP		
FIND NO.	PART NO.	DESCRIPTION	MAT'L	SPEC
QTY	PARTS LIST			
NEXT ASSY (S)	ORIGINAL DATE (MO-DA-YR) 06-24-11	<b>APICAL INDUSTRIES</b> 2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA. 92056-3512 (760)724-5300		
648.8000	DRAWN BY N.CAP			
	CHECKER P. BRAVO			
	DRAWING APPROVAL P. BRAVO			
	CONTRACT NO.	SPRING STOP		
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS $\pm .01$ 3 PLACE DECIMALS $\pm .005$ ANGLES $\pm 2^\circ$		SIZE B	CAGE CODE 07MZ6	DWG. NO. 648.8700
		SCALE NONE	SHEET 1 OF 2	

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648.8711



SECTION A-A

ORIGINAL DATE (MO-DA-YR) 06-24-11		APICAL INDUSTRIES 2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA. 92056-3512 (760)724-5300			
DRAWN BY N.CAP	CHECKER P. BRAVO				
DRAWING APPROVAL P. BRAVO 09-23-11					
CONTRACT NO.		SPRING STOP			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ±.03 3 PLACE DECIMALS ±.010 ANGLES ±.5°		SIZE	CAGE CODE	DWG. NO.	REV.
		B	07MZ6	648.8700	D
		SCALE NONE		SHEET	2 OF 2